RETURN FUEL TO TANK

LOW PRESSURE FUEL LINE IN

FUEL FROM PRIMARY FILTER

MECHANICAL LIFT PUMP

FUEL FILTER

FUEL LINE OUT

BLEED POINT #3
BLEED FUEL LINE FEEDING HIGH PRESSURE INJECTORS IN SEQUENCE, 1 TO 4.
USE 9/16" WRENCH TO HOLD BASE AT INJECTOR WHILE USING 5/8" WRENCH TO CRACK BLEED PORT.

BLEED POINT #2

BLEED POINT #1

HIGH PRESSURE FUEL INJECTOR PUMP

USE 5/16" WRENCH TO CRACK BLEED PORT

Figure 4-1. Engine Bleed Points
Throttle and Transmission Button
Navy 44 Fuel Shut Off Valves

RETURN LINE FUEL SHUTOFF
INJECTOR PUMP

OIL FILTER

Open Bleed Point #1 5/16 Inch Box End
INJECTOR PUMP

Open Bleed Point#2  5/16 Inch

Close Bleed Point#1  5/16 Inch
FUEL LIFT PUMP

Hand Pump
INJECTOR PUMP

Close Bleed Point#2 5/16 Inch

OIL FILTER
INJECTORS

Bleed Point #3-1
5/8 Inch

Bleed Point #3-2
5/8 Inch

Bleed Point #3-3
5/8 Inch

Bleed Point #3-4
5/8 Inch

Crack all 4 Injector bleed points
5/8 Inch Open End
Emergency Start Panel
Navy 44 Fuel Shut Off Valves

RETURN LINE FUEL SHUTOFF